

ASTM Property | LOTTE Advanced Materials

starex	Grade	HF-0680 U
	Resin Type	ABS

General, TV, Monitor, Misc.

Item	Measuring Method	Condition	Unit	Value
Physical				
Specific Gravity	ASTM D792	Natural or representative color	-	1.04
Melt Flow Index	ASTM D1238	200℃, 5kg	g/10min	2.2
Mechanical				
Tensile Strength at Yield	ASTM D638	5mm/min	kgf/cm ²	450
Flexural Strength	ASTM D790	2.8mm/min	kgf/cm ²	620
Flexural Modulus	ASTM D790	2.8mm/min	kgf/cm ²	22000
Izod Impact Strength(notched)	ASTM D256	1/4 inch at 23℃	kgf-cm/cm	23
Rockwell Hardness	ASTM D785	R-Scale	-	108
Thermal				
VICAT Softening Temperature	ISO R 306	B/50	℃	97

1. The value above is the representative value of the NP or representative color and may have deviation. It can only be used for selecting materials.
2. The value above shall not be regarded as a material specification and cannot be used for molding designs.

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